



EH72K524A (7B3B) RUS



1T7B3-370E1

EH72K524A

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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- "UR" Use specified parts number.
- "UN" Use as many as needed.
- "AP" Alternate Parts
- "LM" Locally Made (Parts need to be ordered locally)
- "F#" Frame No. (Applicable machine No.)
- "O/S" Over Size
- 3. The number of components for assembly
 - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
 - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2
115-83311-60	.BULB (6V–18W)	1

4. Applicable colours of graphics are represented in the "REMARKS" as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	5 FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

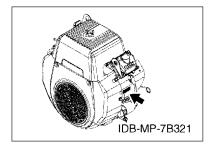
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code

9. Applicable Starting Serial No.

Engine Serial No.

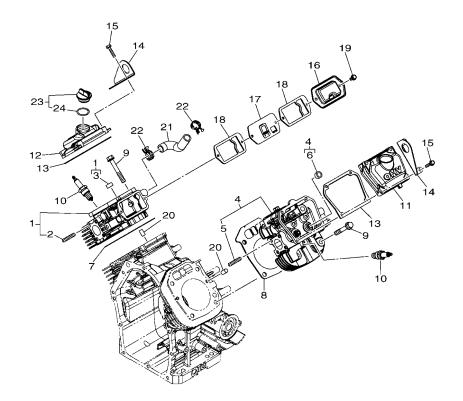
Serial No.	Name Of Q'ty Column	Model Code
7B3B-7000101	7B3B	7B3B

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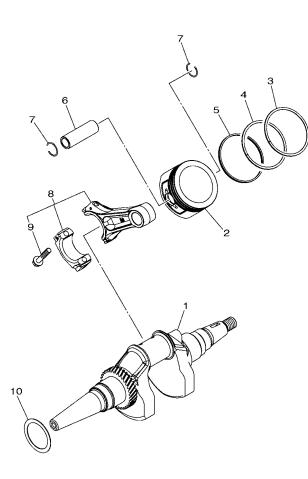




REF. PART I	NO. DESCRIPTION	7B3B	REMARKS
1 7B3-11110-00	CYLINDER HEAD ASSY	1	
2 7D3-11179-00	.BOLT, STUD	4	
3 7D3-12119-00	.SEAL, VALVE STEM	1	
4 7B3-11120-00	CYLINDER HEAD ASSY 2	1	
5 7D3-11179-00	.BOLT, STUD	4	
6 7D3–12119–00	.SEAL, VALVE STEM	1	
7 7B3–11181–00	GASKET, CYLINDER HEAD 1	1	
8 7B3-11182-00	GASKET, CYLINDER HEAD 2	1	
9 7D3–5A116–00	BOLT, FLANGE	8	
10 7D3-1119C-00	PLUG, SPARK	2	
11 7D3-11191-00	COVER, CYLINDER HEAD 1	1	
12 7D3-11192-00	COVER, CYLINDER HEAD 2	1	
13 7D3-11355-00	SEAL, CYLINDER 1	2	
14 7D3-11119-00	HANGER, ENGINE	2	
15 7D3–5A100–00	BOLT, FLANGE	8	
16 7D3–15423–00	COVER 2	1	
17 7D3-13610-00	REED VALVE ASSY	1	
18 7D3–15374–00	GASKET, BREATHER	2	
19 7D3–5A142–00	BOLT,FLG. M6X14	2	
20 7D3-13516-00	PIN, DOWEL	4	
21 7B3-11166-00	PIPE, BREATHER 1	1	
22 7D3-11387-00	CLAMP, HOSE 1	2	
23 7D3–1536A–00	PLUG, OIL LEVEL	1	
24 7D3-15114-00	.O-RING	1	

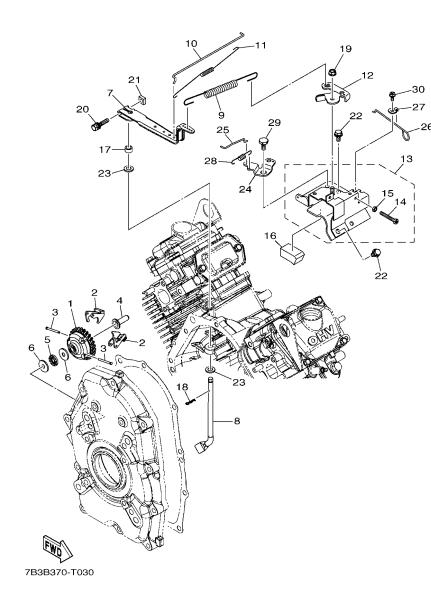
FIG. 1 CYLINDER

EF. PART NO.	DESCRIPTION	7B3B	REMARKS
1 7D3-11420-00	CRANKSHAFT	1	
2 7B3-11631-00	PISTON (STD)	2	
7B3-11635-00	PISTON (0.25MM O/S)	2	AP
7B3-11636-00	PISTON (0.50MM O/S)	2	AP
3 7B3-11611-00	RING, PISTON	2	
7B3–11611–10	RING, PISTON	2	AP
7B3–11611–20	RING, PISTON	2	AP
4 7B3–11612–00	2ND RING, PISTON	2	
7B3-11612-10	2ND RING, PISTON	2	AP
7B3-11612-20	2ND RING, PISTON	2	AP
5 7B3–11614–00	OIL RING, PISTON	2	
7B3–11614–10	OIL RING, PISTON	2	AP
7B3–11614–20	OIL RING, PISTON	2	AP
6 7D3–11633–00	PIN, PISTON	2	
7 7D3-11486-00	CLIP	4	
8 7D3-11650-00	CONNECTING ROD ASSY	2	
9 7D3-11654-00	.BOLT, CONNECTING ROD	2	
10 7D3–11561–00	SHIM, CRANK 1	1	UR
7D3-11561-10	SHIM, CRANK 1	1	UR
7D3-11561-20	SHIM, CRANK 1	1	UR



7B3B010-T020

FIG. 2 CRANKSHAFT & PISTON



REF. NO.	PART NO.	DESCRIPTION	7B3B				REMARKS
1 7D3-	11972-00	GEAR, FLYWEIGHT SHAFT	1				
2 7D3-	11913–00	WEIGHT	2				
3 7D3-	11914–00	SHAFT, WEIGHT	2				
4 7D3-	11917–00	COLLAR	1				
5 7D3-	11426-00	BEARING, THRUST 1	1				
6 7D3-	5A433-00	WASHER, 2	2		-+		
7 7D3-	11924–00	ARM, GOVERNOR	1				
8 7D3-	11922–10	FORK, GOVERNOR	1				
9 7B3-	11925–10	SPRING, GOVERNOR	1				
10 7B3–	11928–00	ROD, LINK	1				
11 7B3-	11979–00	SPRING,ROD	1				
12 7D5-	41283–10	LEVER, FREE ACCEL.	1				
13 7B3–	41240–10	THROTTLE LEVER COMP.	1				
14 7D3–	54142–00	.BOLT,1	1				
15 7D3–	54542–00	.NUT,1	1				
16 7B3-	18615–00	DAMPER, RUBBER	1				
17 7D3-	11588–00	SPACER	1				
18 7D3-	5241F-00	PIN	1				
19 7D3–	5A329–00	NUT,FLG. M6	1				
20 7D3–	5236L-20	BOLT, SPECIAL 1	1				
21 7D3-	54545–00	NUT,2	1				
22 7D3-	5A140-00	BOLT,FLG. M6X12	2				
23 7D3-	5A403–00	WASHER, PLAIN	2				
24 7B3–	14582–00	LEVER	1				
25 7B3–	41256–00	ROD, CHOKE 1	1				
26 7D3-	41271–00	KNOB, CHOKE	1	<u> </u>	-+	+	
27 7D3–	42823–00	PLATE, STOP	1				

FIG. 3 GOVERNOR

7B3B370-T030

FIG.									
REF. NO.	PART NO.	DESCRIPTION							
28 7D	3–43619–00	SPRING,TENSION							
29 7D	3–5A122–00	BOLT							

30 7D3–5A201–00 SCREW, TAPPING

7B3B

1

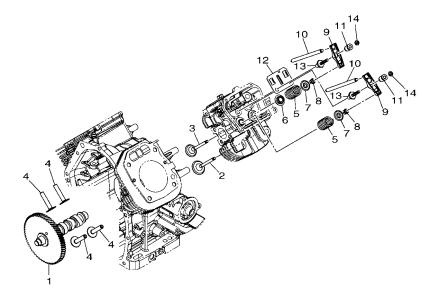
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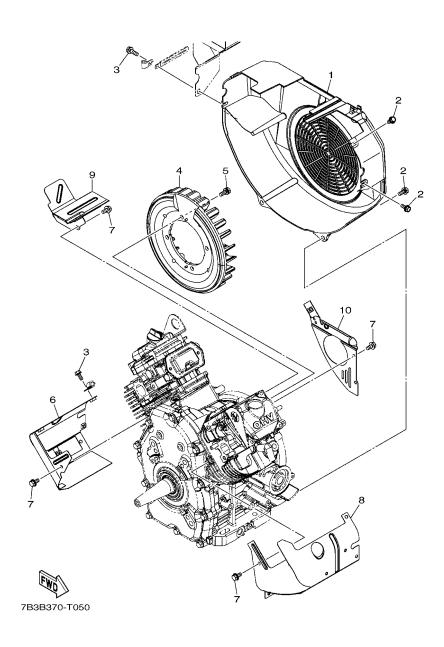
REMARKS

FIG. 3 GOVERNOR

EF. PART NO.	DESCRIPTION	7B3B			REMARKS
1 7B3–12181–00	CAMSHAFT 2	1			
2 7D3-12111-00	VALVE, INTAKE	2			
3 7D3-12121-00	VALVE, EXHAUST	2			
4 7D3–12153–00	LIFTER, VALVE	4			
5 7D3–16173–00	SPRING, COMPRESSION	4			
6 7D3–12116–00	SEAT, VALVE SPRING	2	 	++	
7 7D3–12117–00	RETAINER, VALVE SPRING	4			
8 7D3–12118–00	LOCK, VALVE SPRING RETAINER	8			
9 7D3–12151–00	ARM, VALVE ROCKER	4			
0 7D3–12154–00	ROD, VALVE PUSH	4			
1 7D3–12165–00	PIVOT, ROCKER ARM	4	 		
2 7D3-12155-00	GUIDE, PUSH ROD	2			
3 7D3-12157-00	BOLT	4			
4 7D3-12158-00	NUT, LOCK	4			
			 	+	
			 	++	
			 -+	++	







REI NO		DESCRIPTION	7B3B			REMARKS
1	7B3-12621-00	CASE, FAN	1			
2	7D3-5A142-00	BOLT,FLG. M6X14	6			
3	7D3-5A102-00	BOLT, FLANGE	2			
4	7D3-12611-00	FAN	1			
5	7D3-5236L-00	BOLT, SPECIAL 1	4			
6	7D3-12651-00	AIR SHROUD, CYLINDER 1	1	+	 	
7	7D3–5A140–00	BOLT,FLG. M6X12	8			
8	7B3-12652-00	AIR SHROUD, CYLINDER 2	1			
9	7B3-12653-00	AIR SHROUD, CYLINDER 3	1			
10	7D3-12654-00	AIR SHROUD, CYLINDER 4	1			
			+		 	
			+	+	 	
			+		 	
			<u> </u>		 	

FIG. 5 AIR SHROUD & STARTER

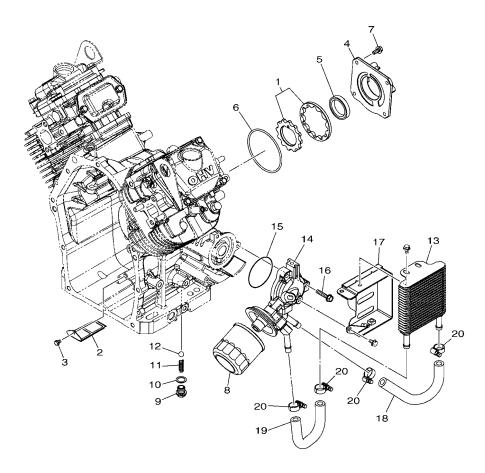
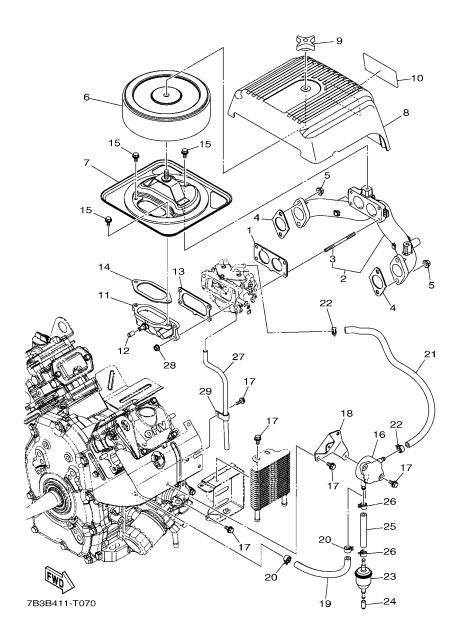


FIG. 6 LUBRICATION

REF. NO.	PART NO.	DESCRIPTION	7B3B			REMARKS
1 7D3	-13310–00	ROTOR ASSY 1	1			
2 7D3	-13411–00	STRAINER, OIL	1			
3 7D3-	-54547-00	BOLT,FLG. 1	1			
4 7D3-	-13316–00	COVER, PUMP	1			
5 7D3-	-17499-00	OIL SEAL	1			
6 7D3	-13016–00	O-RING	1	 	 	
7 7D3-	-5A142-00	BOLT,FLG. M6X14	4			
8 7D3-	-1344000	ELEMENT ASSY, OIL CLEANER	1			
9 7D3-	-13455-00	PLUG	1			
10 7D3-	-13475-00	GASKET	1			
11 7D3-	-22977-00	SPRING,RELIEF	1	 	 	
12 7D3	-17051–00	BALL	1			
13 7B3-	-13470–00	OIL COOLER ASSY	1			
14 7B3-	-1784800	ADAPTER	1			
15 7B3-	-13473–00	O-RING	1			
16 7D3	-5A100-00	BOLT, FLANGE	3	 	 	
17 7B3-	-1371L-00	BRACKET	1			
18 7B3-	-1316F–00	HOSE, OIL 1	1			
19 7B3-	-1316G–00	HOSE, OIL 2	1			
20 7B3-	-5AB0000	CLAMP, 1	4			
			<u> </u>		 	

7



REF. PART	NO. DESCRIPTION	7838	REMARKS
1 7B3–13645–00	GASKET, MANIFOLD 1	1	
2 7B3–13630–00	INTAKE MANIFOLD ASSY.	1	
3 7B3–13558–00	.BOLT, STUD	4	
4 7D3-13566-00	GASKET	2	
5 7D3–5A332–00) NUT,FLG.	4	
6 7D3–14451–00	ELEMENT, AIR CLEANER	1	
7 7B3–14663–00	PLATE, AIR CLEANER	1	
8 7D3-14412-01	CAP, CLEANER CASE 1	1	
9 7D3-43372-00	NUT,WING	1	
10 7B3-12629-00	EMBLEM	1	
11 7B3–14453–00	JOINT, AIR CLEANER 1	1	
12 7B3-13587-00	CAP, JOINT	1	
13 7B3–13646–00	GASKET, MANIFOLD 2	1	
14 7B3–14416–00	GASKET, AIR CLEANER	1	
15 7D3–5A140–00	BOLT,FLG. M6X12	3	
16 JX4–24410–01	FUEL PUMP ASSY		
17 7D3–5A140–00	BOLT,FLG. M6X12	9	
18 7D3-24426-00	BRACKET, FUEL PUMP 2	1	
19 7D3-1243E-00	HOSE 2	1	
20 7D3-14137-00	CLIP	2	
21 7B3–13971–00	PIPE, FUEL 1	1	
22 7D3-14137-00	CLIP	2	
23 7D3–24502–00	FILTER, FUEL	1	
24 4NX-25335-00	CAP	1	
25 7D3-13972-00	PIPE, FUEL 2	1	
26 7D3-14137-00	CLIP	2	
27 7D3-1531A-00	HOSE, BREATHER 1	1	

_15 1 -in, ENO 7B3B411-T070 -24 ň

REF. PART NO		7B3B		REMARKS
28 7D3-5A329-00	NUT,FLG. M6	4		
29 7D3-81128-00	CLAMP	1		
			 	+
	0			

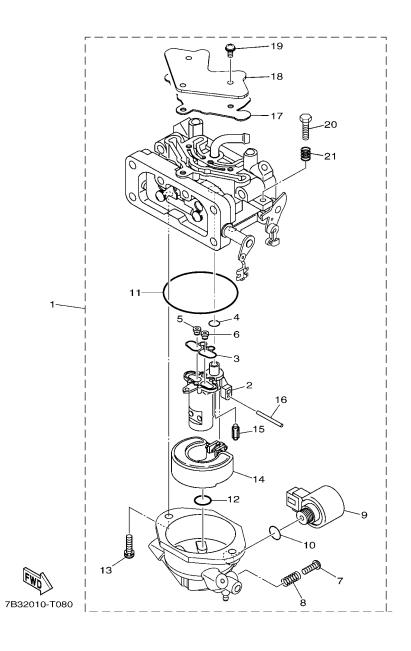
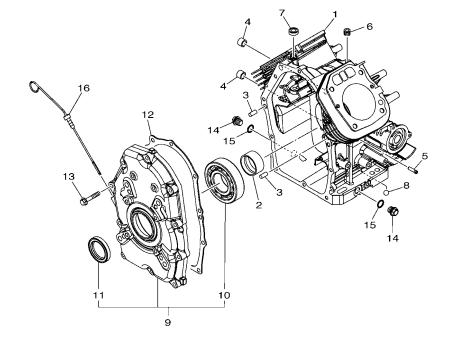


FIG. 8 CARBURETOR

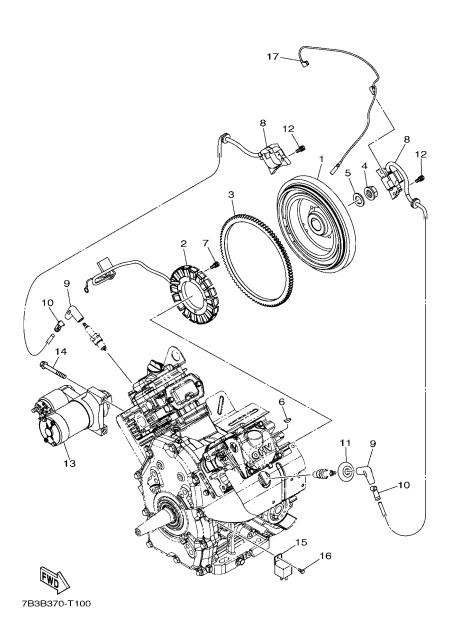
REF. NO.	PART NO.	DESCRIPTION	7B3B			REMARKS
1 78	B3–14101–01	CARBURETOR ASSY 1	1			
2 78	B3–14163–00	.SPACER	1			
3 7E	B3–14198–00	.GASKET	1			
4 7E	B3–1416A–00	.O-RING	1			
5 7E	B3–1492E–66	.JET, MAIN	1			
6 7E	B3–1492E–6G	.JET, MAIN	1	++	+	
7 7[D3–14191–00	.PLUG, DRAIN	1			
8 7[D3–14223–00	.SPRING, DRAIN VALVE	1			
9 7E	B3–1410H–00	.FUEL CUT SOLENOID VALVE	1			
10 7E	B3–14398–00	.GASKET	1			
11 7E	B3–14184–00	.GASKET, FLOAT CHAMBER	1	++-		
12 7E	B3–14147–00	.O-RING	1			
13 7E	B3–14429–00	.SCREW	2			
14 7E	B3–14185–00	.FLOAT	1			
15 7E	B3–14150–00	.NEEDLE ASSY	1			
16 7E	B3–14186–00	.PIN, FLOAT	1			
17 7E	B3–14199–00	.GASKET	1			
18 7E	B3–14293–00	.COVER 1	1			
19 7E	B3–14565–00	.SCREW	3			
20 7E	B3–14922–00	.SCREW, THROTTLE	1			
21 7[D3–14531–00	.SPRING, ADJUST SCREW	1			
				<u> </u>		



REF. PART NO. NO.	DESCRIPTION	7B3B				REMARKS
1 7B3-15111-00	CRANKCASE 1	1				
2 7D3-15693-00	BEARING	1				
3 7D3-15181-00	PIN, DOWEL	2				
4 7D3-15541-00	COLLAR	2				
5 7D3-14485-00	PIPE, JOINT	1				
6 7D3–15167–00	PLUG, BLIND 1	1	+		 	
7 7D3–1511A–00	OIL SEAL	1				
8 7D3-1431C-00	BALL,BLIND 2	1				
9 7D3–15410–10	CRANKCASE COVER ASSY 1	1				
10 7B3–15693–00	.BEARING	1				
11 7D3–1511B–00	.OIL SEAL	1	+		 	
12 7D3-15451-00	GASKET, CRANKCASE COVER 1	1				
13 7D3-5A112-00	BOLT, FLANGE	10				
14 7D3-15351-00	PLUG, DRAIN	2				
15 7D3-11198-00	GASKET	2				
16 7D3-15361-00	GAUGE, LEVEL	1			 	



FIG. 9 CRANKCASE



	<u> </u>											
REF. PART NO.	DESCRIPTION	7B3B					REMARKS					
1 7D3-85550-00	ROTOR ASSY	1										
2 7D3-81410-00	STATOR ASSY	1										
3 7D3-81891-00	GEAR, RING	1										
4 7D3-11555-00	NUT, CRANKSHAFT 1	1										
5 7D3–5A405–00	WASHER, PLAIN	1										
6 7D3–11545–00	KEY, WOODRUFF	1	+	+								
7 7D3–5159J–00	BOLT, SPECIAL 1	4										
8 7D3-82310-00	IGNITION COIL ASSY	2										
9 7D3-82370-00	PLUG CAP ASSY	2										
10 7D3-81925-00	TERMINAL	2										
11 7B3-81336-00	GROMMET	1		+								
12 7D3-5236L-10	BOLT, SPECIAL 1	4										
13 7D3-81800-00	STARTING MOTOR ASSY	1										
14 7D3-5A106-00	BOLT, FLANGE	2										
15 7B3-81951-00	RELAY	1										
16 7B3–5A103–00	BOLT, HEXAGON	1	.+	+								
17 7D3-81115-00	WIRE, LEAD	1										
				 								

FIG. 10 MAGNETO

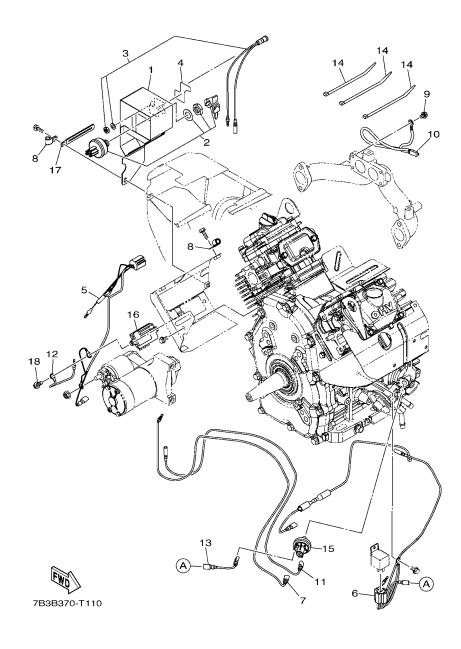
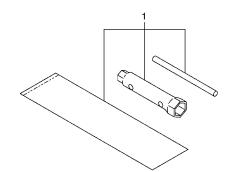


FIG. 11 ELECTRICAL

REF NO.	PARINO.	DESCRIPTION	10 20 20 20 20 20 20 20 20 20 20 20 20 20				REMARKS
1	7D3-82568-00	COVER, MAIN SWITCH	-				
2	7D3-82511-00	KEY, MAIN SWITCH	-				
3	7D3-85770-01	OIL PILOT LIGHT ASSY					
4	7D3-24156-00	INDICATOR, STARTER LEVER	-				
5	7D3-82105-00	WIRE HARNESS					
6	7B3-82590-00	WIRE HARNESS ASSY		-+	+	 	
7	7D3-82117-00	WIRE, LEAD	-				
8	7D3-81128-00	CLAMP	2	2			
9	7D3–5A134–00	BOLT, FLANGE M6-1.0X8	-				
10	7B3-81215-00	WIRE, LEAD 1					
11	7D3-82117-10	WIRE, LEAD		-+	+	 	
12	7B3-81517-00	WIRE, SUB LEAD	-				
13	7B3-82309-00	WIRE, SUB LEAD	-				
14	7D3-81328-00	CLAMP		3			
15	7B3-82504-00	OIL PRESSURE SWITCH ASSY					
16	7D3-81960-00	RECTIFIER & REGULATOR ASSY		-+	++	 	
17	7D3-81528-00	CLAMP 1	-				
18	7D3-5A102-00	BOLT, FLANGE	2	2			
					+	 	
				-+	†	 	
						I	

REF. PAF NO. PAF	IT NO.	DESCRIPTION	7B3B		REMARKS
1 7D3-28100	-00 TOOL KI	Г	1		



7B32010-T130

FIG. 12 BODY FITTING

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
7B3–11110–00	1 - 1	7D3-12116-00	4 - 6	7D3-14137-00	7 – 26	7B3-17848-00	6 - 14	7D3-5A433-00	3 - 6		
7D3-11119-00	1 – 14	7D3-12117-00	4 - 7	7B3–14147–00	8 - 12	7B3–18615–00	3 - 16	7B3–5AB00–00	6 - 20		
7B3-11120-00	1 - 4	7D3-12118-00	4 – 8	7B3–14150–00	8 - 15	7D3-22977-00	6 - 11	7D3-81115-00	10 - 17		
7B3–11166–00	1 – 21	7D3-12119-00	1 - 3	7B3-14163-00	8 - 2	7D3-24156-00	11 – 4	7D3-81128-00	7 – 29		
7D3–11179–00	1 - 2	780 12119 00	1 - 6	7B3-1416A-00	8 - 4	JX4-24410-01	7 – 16	700 01120 00	11 - 8		
100 11110 00	1 - 5	7D3-12121-00	4 - 3	7B3-14184-00	8 – 11	7D3-24426-00	7 – 18	7B3-81215-00	11 - 10		
7B3-11181-00	1 - 3 1 - 7	7D3–12121–00	4 - 9	7B3–14185–00	8 – 14	7D3-24420-00 7D3-24502-00	7 – 10	7D3-81328-00	11 - 14		
7B3–11182–00	1 - 8	7D3–12153–00	4 - 3 4 - 4	7B3–14186–00	8 - 16	4NX-25335-00	7 – 23	7B3-81336-00	10 - 11		
7D3–11191–00	1 - 11	7D3–12154–00	4 - 4	7D3–14191–00	8 - 7	7D3–28100–00	12 - 1	7D3-81410-00	10 - 11		
7D3–11191–00	1 – 12	7D3–12155–00	4 - 10	7B3–14198–00	8 - 3	7B3-41240-10	3 – 13	7B3-81517-00	10 - 2		
7D3–11192–00	9 - 15	7D3–12155–00 7D3–12157–00	4 - 12	7B3–14199–00	8 - 17	7B3-41256-00	3 - 25	7D3-81528-00	11 - 12		
7D3–11196–00 7D3–1119C–00	3 = 13 1 - 10	7D3–12158–00		7D3–14223–00	8 - 8	7D3-41271-00	3 - 26	7D3-81800-00	10 - 13		
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	3 - 10 3 - 1		8 – 1 8 – 9	7D3–16173–00 7D3–16173–00	9 – 2 4 – 5	7D3-5A332-00	7 - 28 7 - 5				
7D3-11972-00		7B3-1410H-00									
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